THE OPERATING DIVISIONS AND THE SERVICE UNIT

2023	Sales in € thous.
430,633	Melitta Europe – Coffee Division
168,863	Melitta Europe – Coffee Preparation Division
180,876	Melitta North America
432,231	Melitta South America
1,902	Melitta Asia Pacific
1,663	Melitta Single Portions
15,010	Corsino Corsini
40,788	Roast Market
246,592	Melitta Professional Coffee Solutions
16,227	Coffee at Work
284,568	Cofresco
234,731	Cuki Cofresco
8,741	ACW-Film
41,130	Wolf PVG
25,832	Neu Kaliss Spezialpapier
19,273	Services and others*
2,149,060	TOTAL
	430,633 168,863 180,876 432,231 1,902 1,663 15,010 40,788 246,592 16,227 284,568 234,731 8,741 41,130 25,832 19,273

Employees full-time employees, annual average	2023	2022
Melitta Europe – Coffee Division	249	243
Melitta Europe – Coffee Preparation Division	558	584
Melitta Europe – Sales Europe Division	427	437
Melitta North America	148	181
Melitta South America	872	884
Melitta Asia Pacific	32	29
Melitta Single Portions	46	47
Corsino Corsini	40	44
Roast Market	102	109
Melitta Professional Coffee Solutions	1,034	983
Coffee at Work	89	86
Cofresco	1,026	1,041
Cuki Cofresco	500	503
ACW-Film	47	48
Wolf PVG	222	236
Neu Kaliss Spezialpapier	129	135
Services and others	364	367
TOTAL	5,885	5,957

^{*} thereof Melitta Europe – Sales Europe Division total 2023: 426,578 | 2022: 480,389

SALES BY BUSINESS FIELD

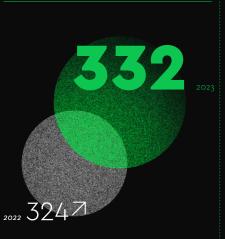
in e million



CAPITAL STRUCTURE

Fauity in € million

124



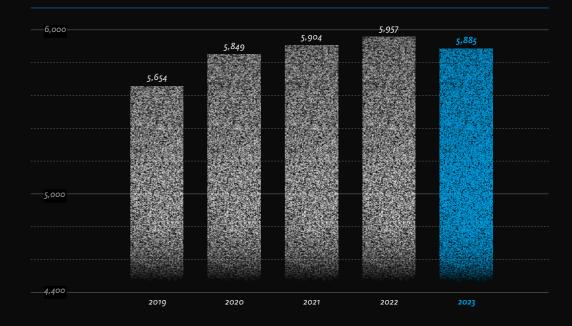
he Group's equity was increased once again in FY 2023

Equity in percent



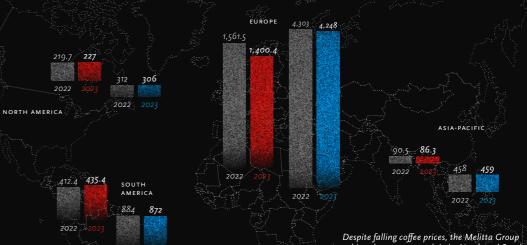
DEVELOPMENT OF HEADCOUNT

in 2019 – 2023 / Average annual headcount (FTEs



EMPLOYEES BY REGION

Average annual negacount (FTEs)



Despite falling coffee prices, the Melitta Group achieved revenue growth in its North and South American markets in particular.